

# METHOD OF DISASSEMBLY

## 1. Top Cover Assy, Front Cover Assy

- (1) Loosen 2 screws ① remove 2 screws ② and take out the top cover Assy.
- (2) Take out the front cover Assy.

## 2. Front grill Assy

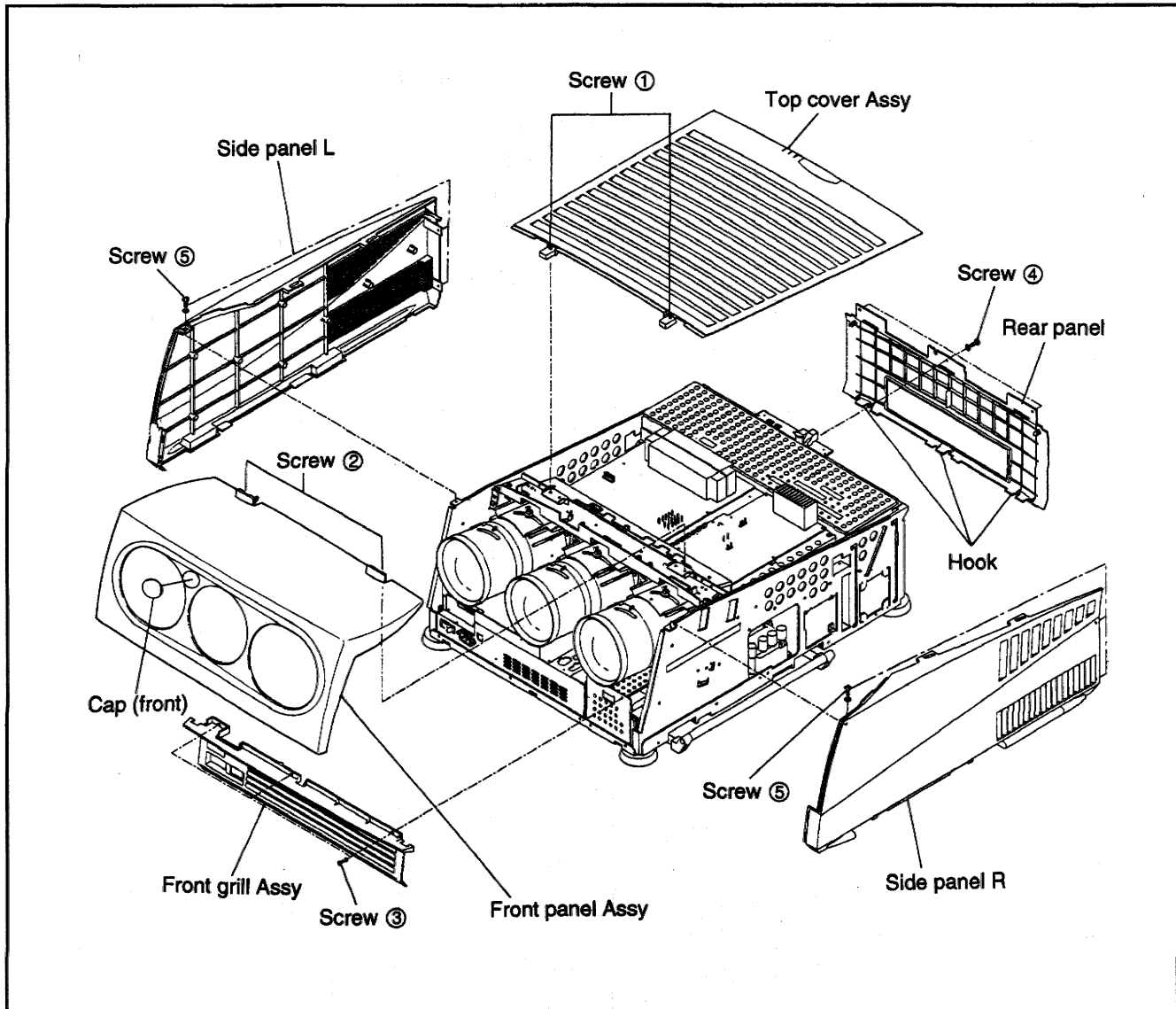
- (1) Remove 3 screws ③ and take out the front grill Assy.

## 3. Rear Panel

- (1) Remove 3 screws ④ and take out the rear panel.
- (2) Make arrangements so that hooks can enter the notches on the chassis base, in 3 position.

## 4. Side Panel R, Side Panel L

- (1) Remove 6 screws ⑤ and take out the side panel L and the side panel R.



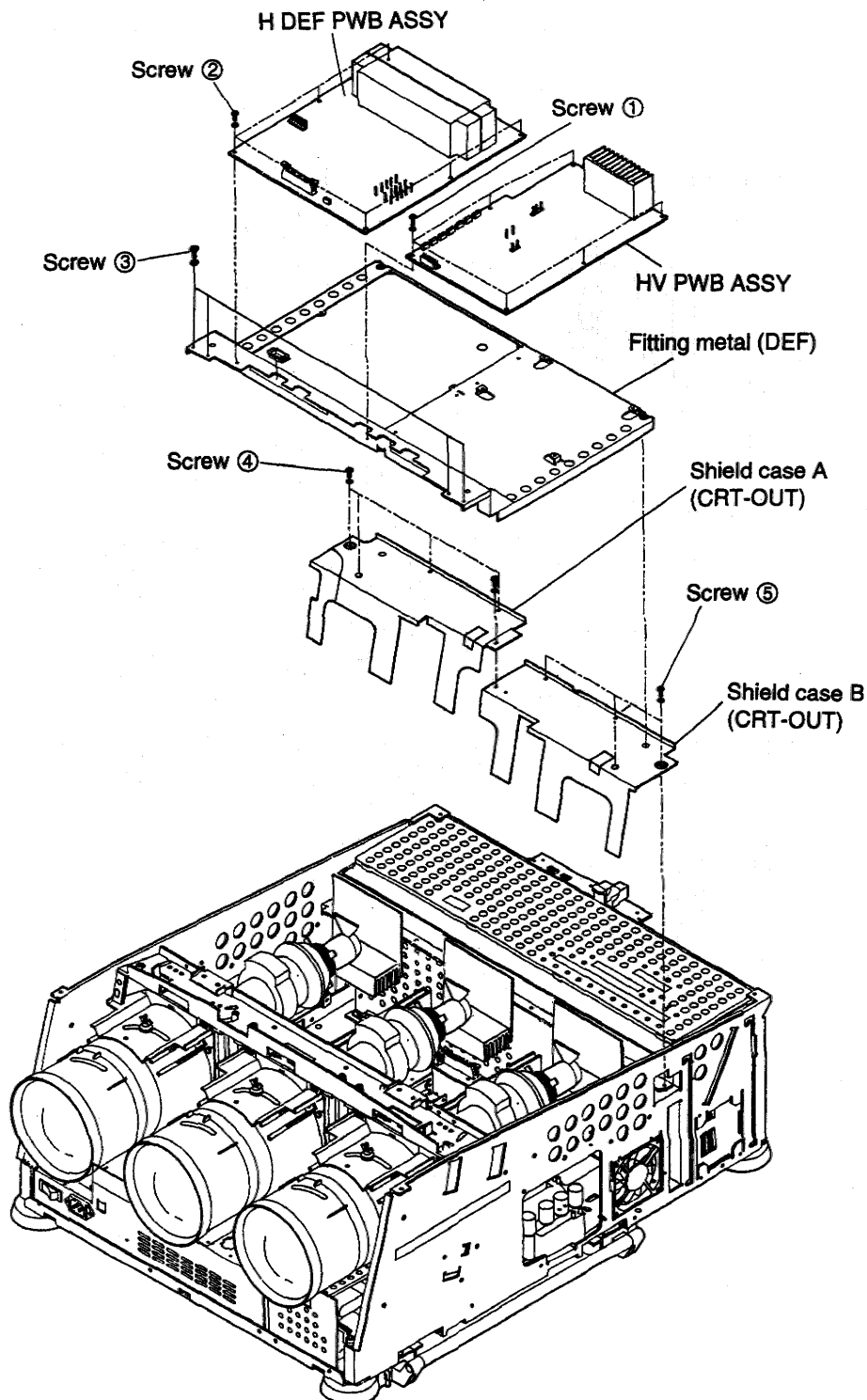
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### 5. HV PWB Assy, H-DEF PWB Assy

- (1) Remove 6 screws ① and take out the HV PWB Assy.
- (2) Remove 6 screws ② and take out the H-DEF PWB Assy.
- (3) Remove 4 screws ③ and take out the fitting metal (DEF).

### 6. Shield Case A (CRT-OUT), Shield Case B (CRT-OUT)

- (1) Remove 5 screws ④ and take out the Shield case A (CRT-OUT).
- (2) Remove 5 screws ⑤ and take out the shield case B (CRT-OUT).

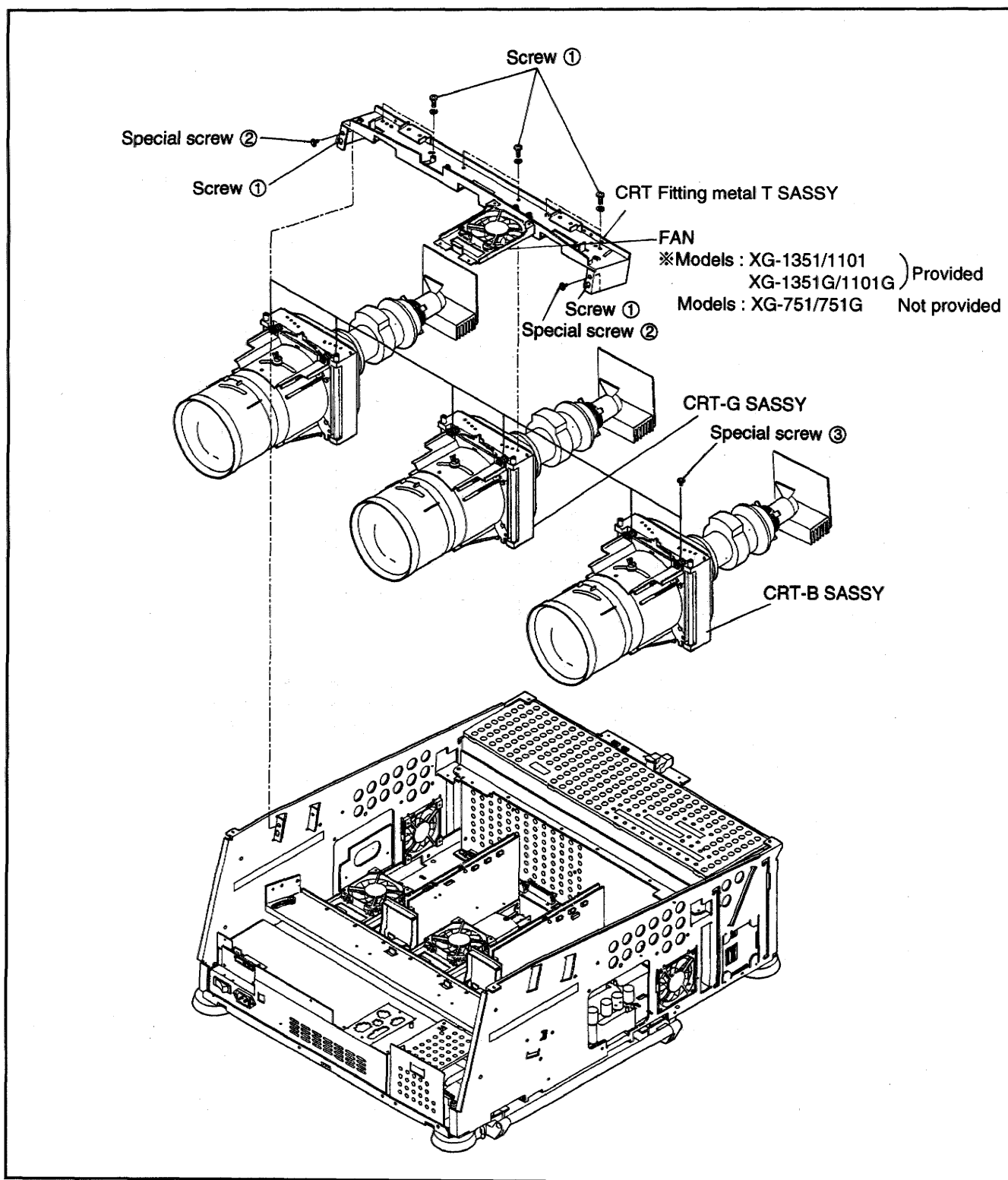


## 7. CRT Fitting metal T SASSY

- (1) Remove 8 screws ①.
- (2) Remove 2 special screws ②.
- (3) Take out the CRT fitting metal T SASSY.

## 8. CRT-R SASSY, CRT-G SASSY, CRT-B SASSY

- (1) Remove 6 special screws ③.
- (2) Remove the CRT-R SASSY.
- (3) Remove the CRT-G SASSY.
- (4) Remove the CRT-B SASSY.



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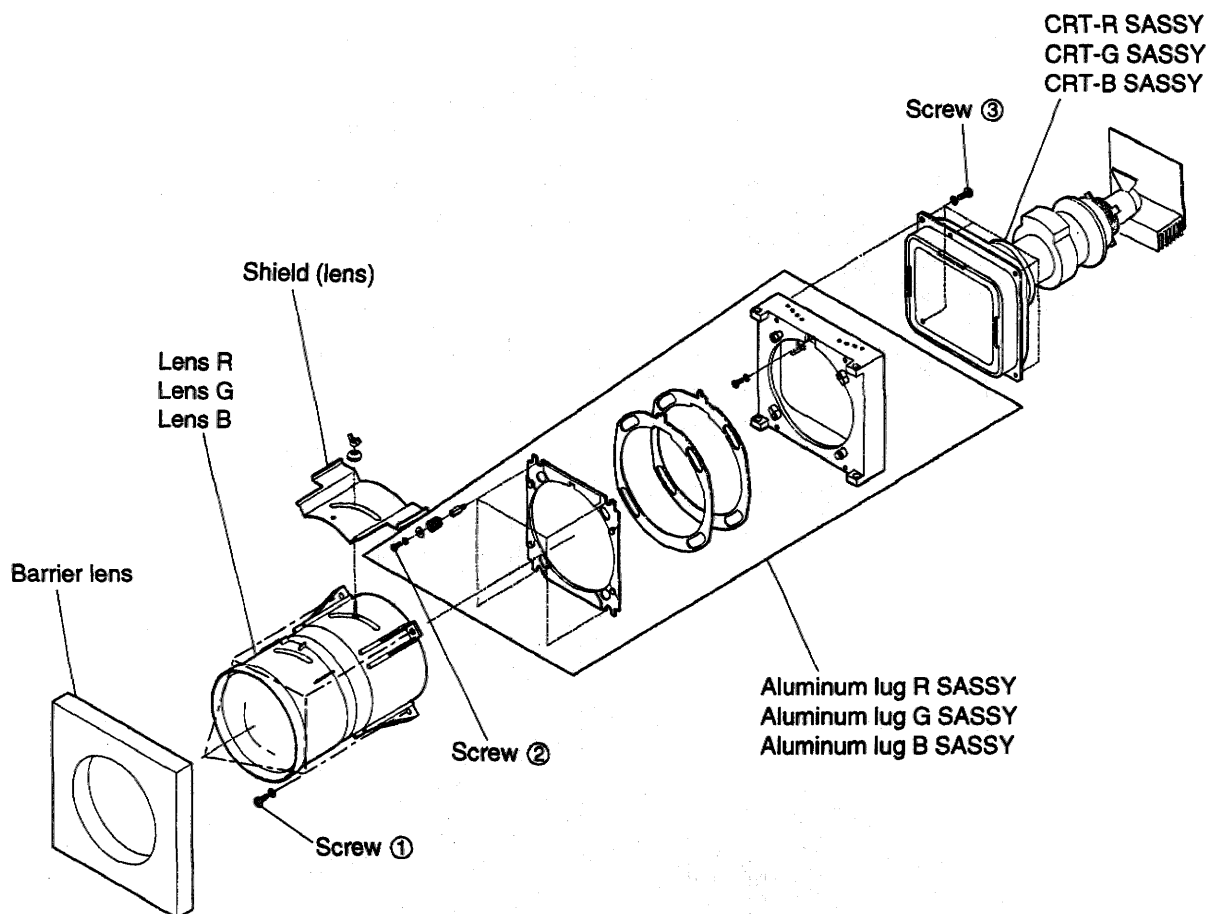
### 9. Lens R, Lens G, Lens B

- (1) Remove 4 screws ① and take out the lens R.
- (2) The same removal for lenses G and B.

### 10. Aluminum lug R SASSY, CRT-R SASSY

- (1) Remove 4 screws ②, ③ and take out the aluminum lug R SASSY and the CRT-R SASSY.
- (2) The same removal for G and B.

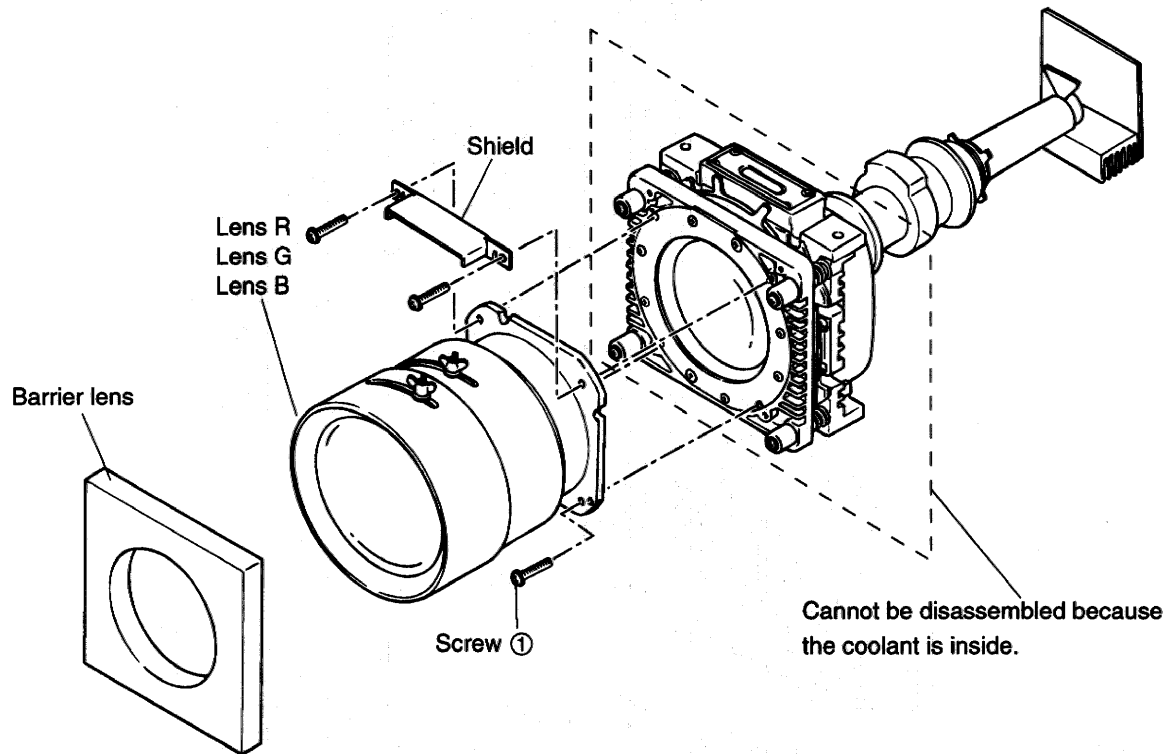
Models : XG-751, XG-751G



### 11. Lens R, Lens G, Lens B

- (1) Remove 4 screws ① and take out the lens R.
- (2) The same removal for lenses G and B.

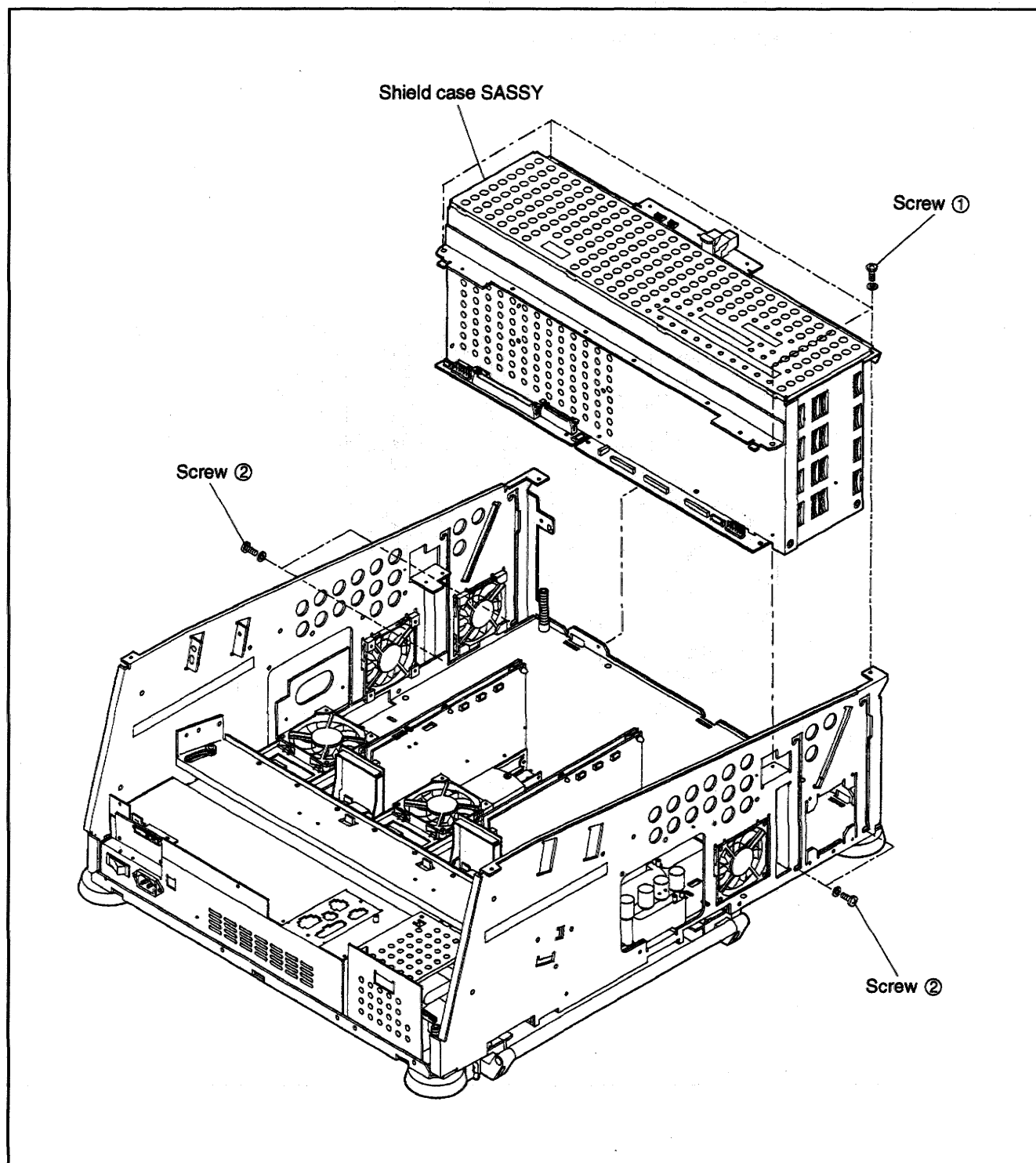
Models : XG-1101, XG-1351, XG-1101G, XG-1351G



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### 12. Shield Case SASSY

- (1) Remove 6 screws ① .
- (2) Remove 4 screws ②.
- (3) Take out the shield case SASSY (overall).

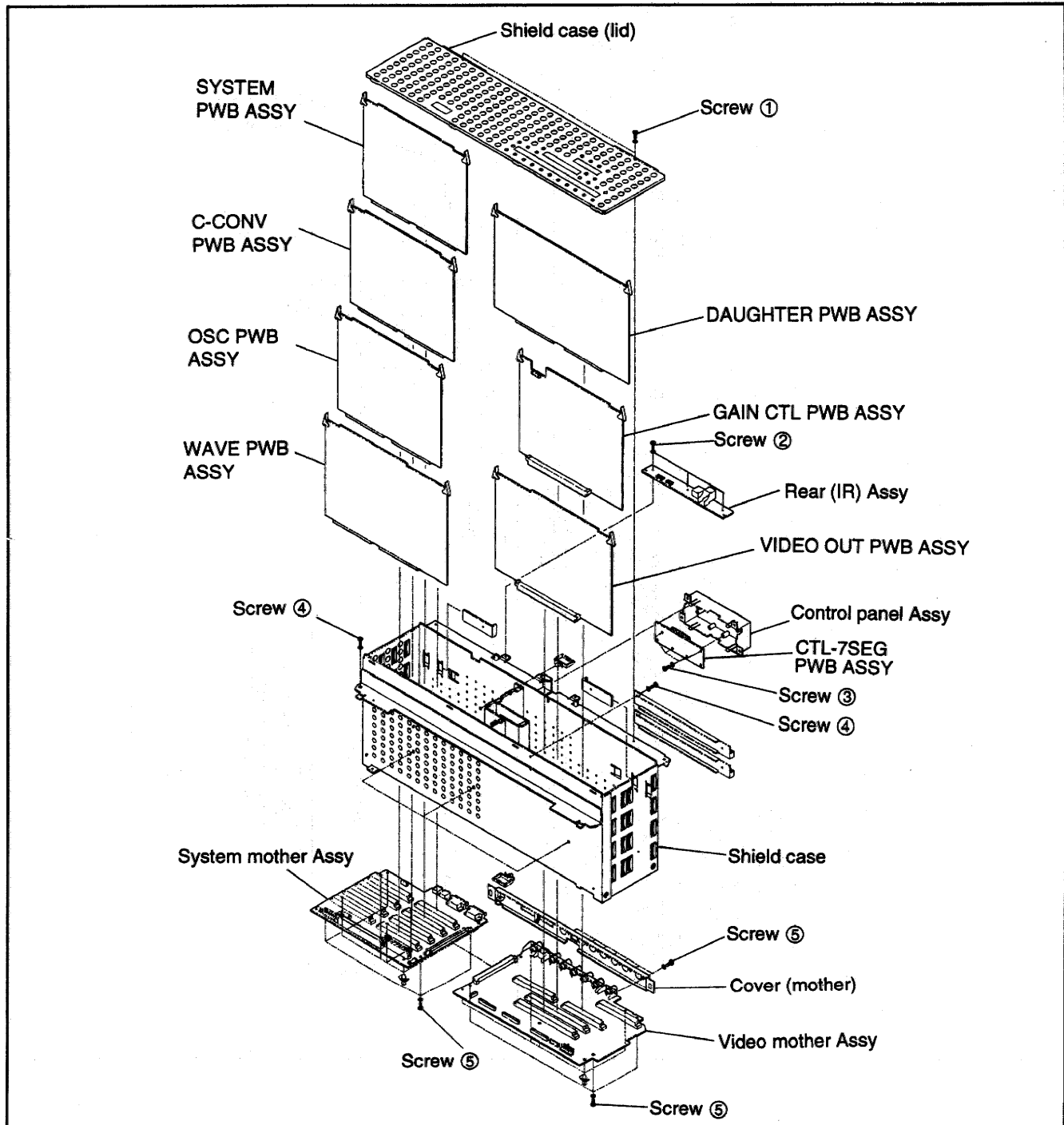


## 13. SYSTEM PWB ASSY, D-CONV PWB ASSY, OCS PWB ASSY, WAVE PWB ASSY, DAUGHTER PWB ASSY, GAIN CTL PWB ASSY, VIDEO OUT PWB ASSY, REAR (IR) ASSY, CTL-7SEG PWB ASSY

- (1) Remove 2 screws ① .
- (2) Take out the SYSTEM PWB ASSY, D-CONV PWB ASSY, OCS PWB ASSY, WAVE PWB ASSY, DAUGHTER PWB ASSY, GAIN CTL PWB ASSY, VIDEO OUT PWB ASSY.

## 14. Shield case, System Mother Assy, Video Mother Assy

- (1) Remove 2 screws ④ and take out the shield case.
- (2) Remove 10 screws ⑤ and take out the cover (mother), the system mother Assy, and the video mother Assy.
- (3) Remove 3 screws ② and take out the rear (IR) Assy.
- (4) Disengage the claws (4 positions) of the control panel Assy from the shield. Remove 4 screws ③ and take out the CTL-7SEG PWB Assy.



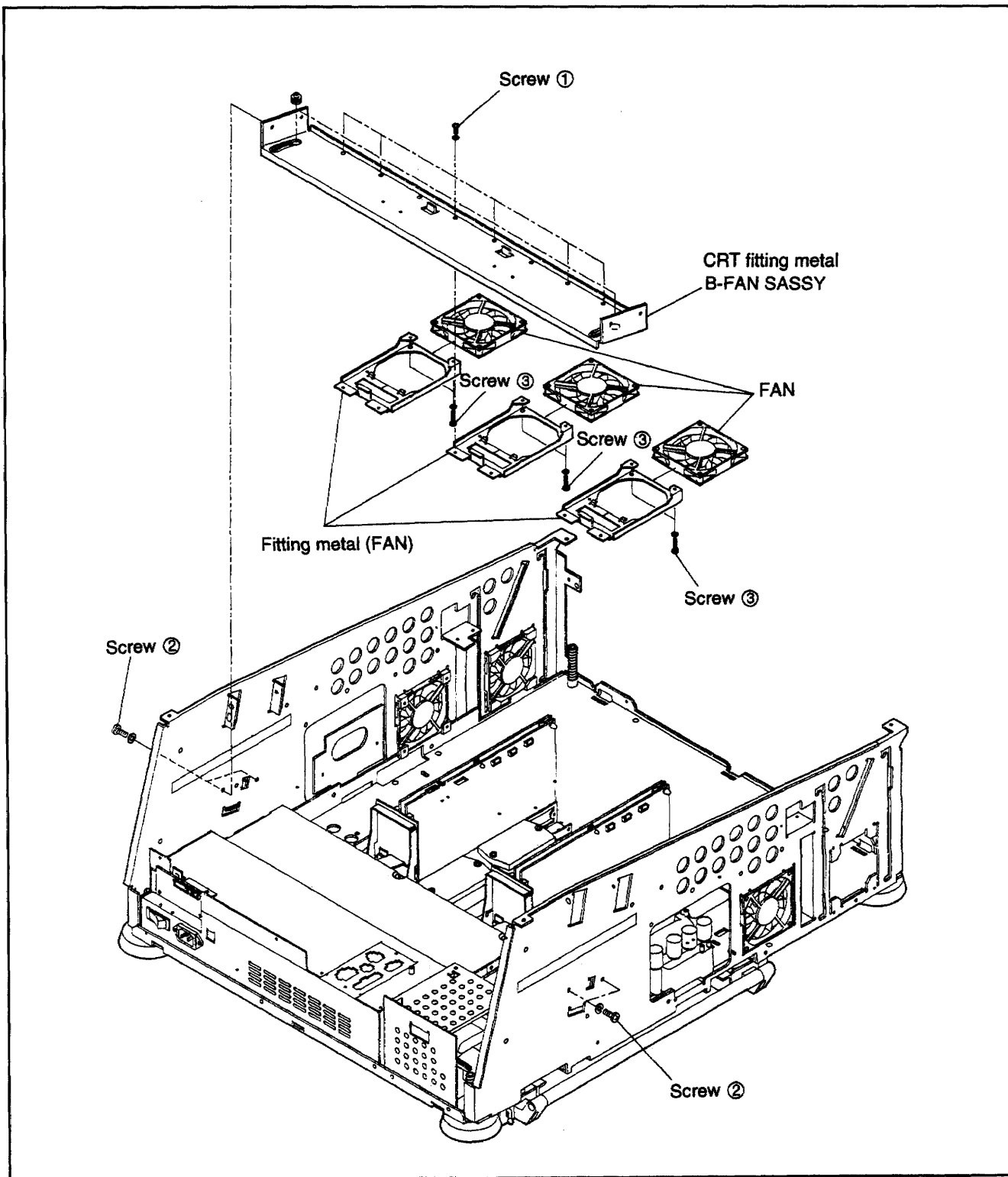
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### 15. CRT Fitting metal B-FAN SASSY

- (1) Remove 6 screws ①.
- (2) Remove 4 screws ② and take out the CRT fitting metal B-FAN SASSY.

### 16. FAN, Fitting metal (FAN)

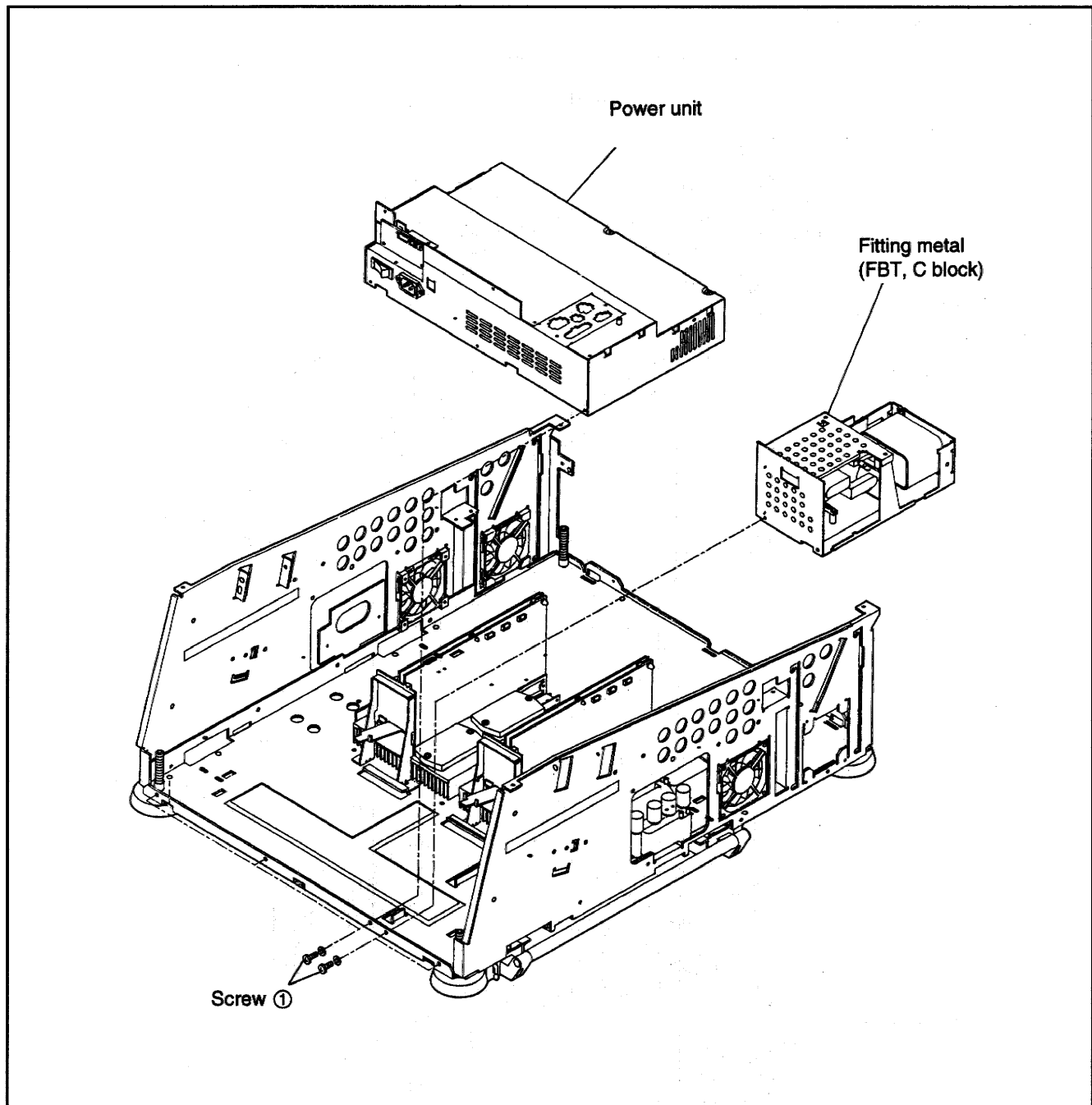
- (1) Remove 2 screws ③ earth, and take out fans (3 each) and fitting metals (FAN) [3 each].





### 17. Power Unit, Fitting metal (FBT, C Block) SASSY

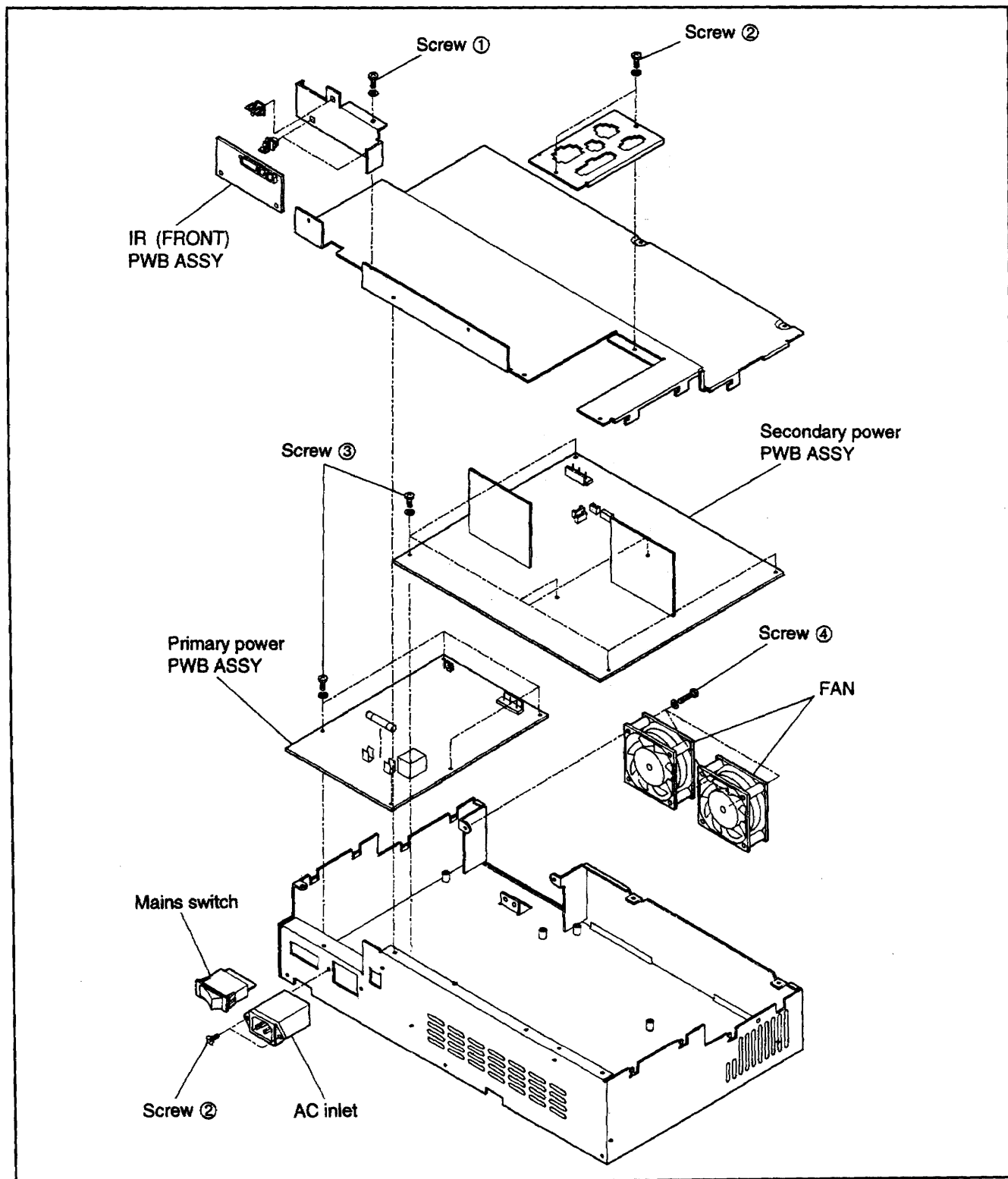
- (1) Remove 5 screws ① and take out the power unit and fitting metal (FBT, C block) SASSY.



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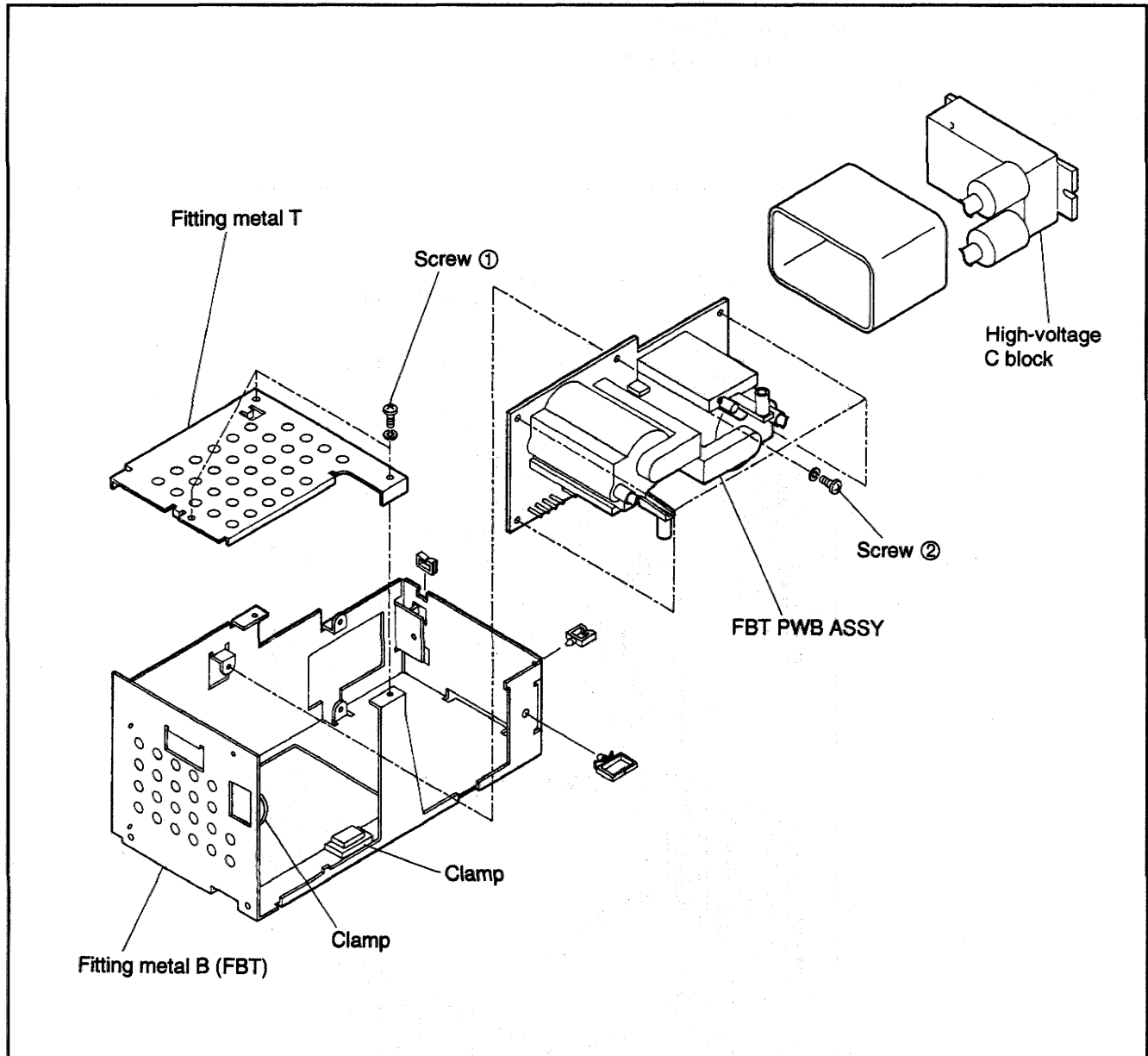
### 18. Power Unit

- (1) Remove a screws ① and take out the IR (FRONT) PWB ASSY.
- (2) Remove 3 screws ② and then 10 screws ③ to take out the primary power PWB ASSY and the secondary power PWB ASSY



### 19. FBT PWB ASSY, High-Voltage C Block

- (1) Remove 3 screws ① and take out the metal fitting T.
- (2) Remove 5 screws 2 and take out the FBT PWB ASSY and the high-voltage C block.



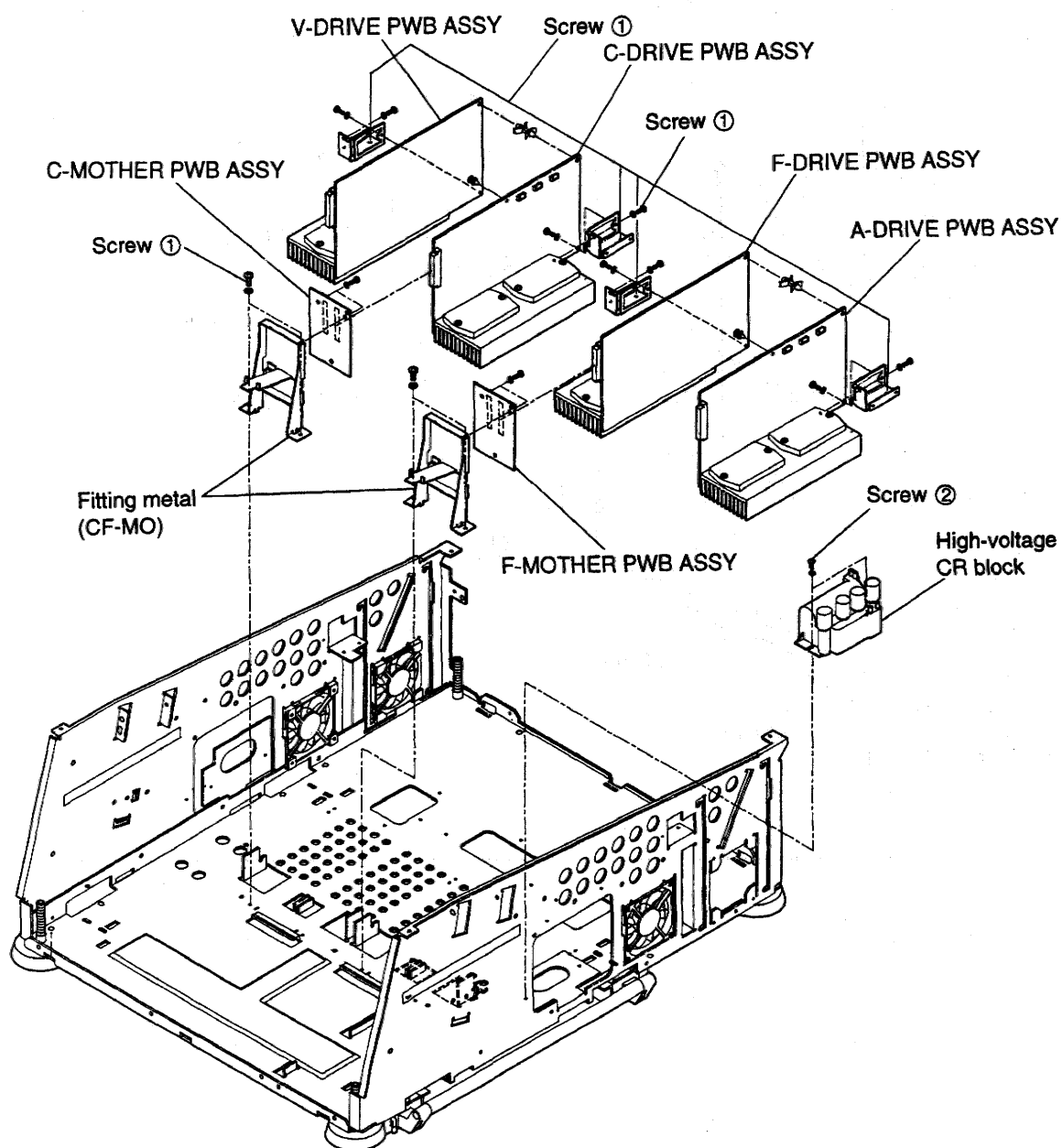
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### 20. V-DRIVE PWB ASSY, C-DRIVE PWB ASSY, F-DRIVE PWB ASSY, A-DRIVE PWB ASSY, C-MOTHER PWB ASSY, F-MOTHER PWB ASSY

- (1) Remove 10 screws ①.
- (2) Remove the D-DRIVE PWB ASSY, C-DRIVE PWB ASSY, F-DRIVE PWB ASSY, A-DRIVE PWB ASSY, C-MOTHER PWB ASSY, and the F-MOTHER PWB ASSY.
- (3) Remove the fitting metal (CF-MO).

### 21. High-voltage CR Block

- (1) Remove 2 screws ② and take out the high-voltage CR block.



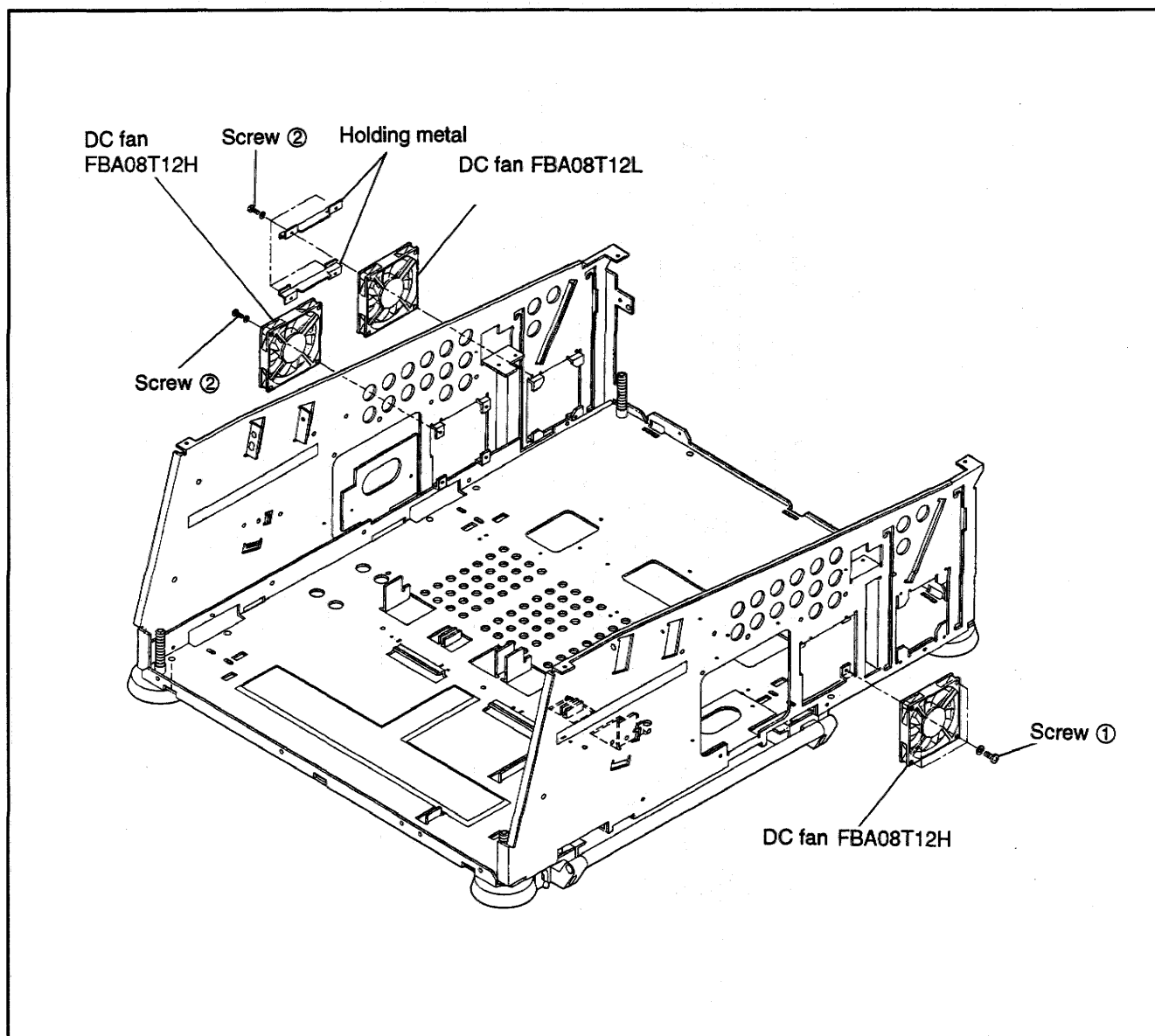
### 22. DC Fan, Holding metal

(1) Remove 4 screws ① and take out the DC fans.

\* Pay attention to the fan mounting direction during reassembly work.

(2) Remove 4 screws ② and take out the DC fans and their holding metals.

\* Pay attention to the fan mounting direction and fan type during reassembly work.

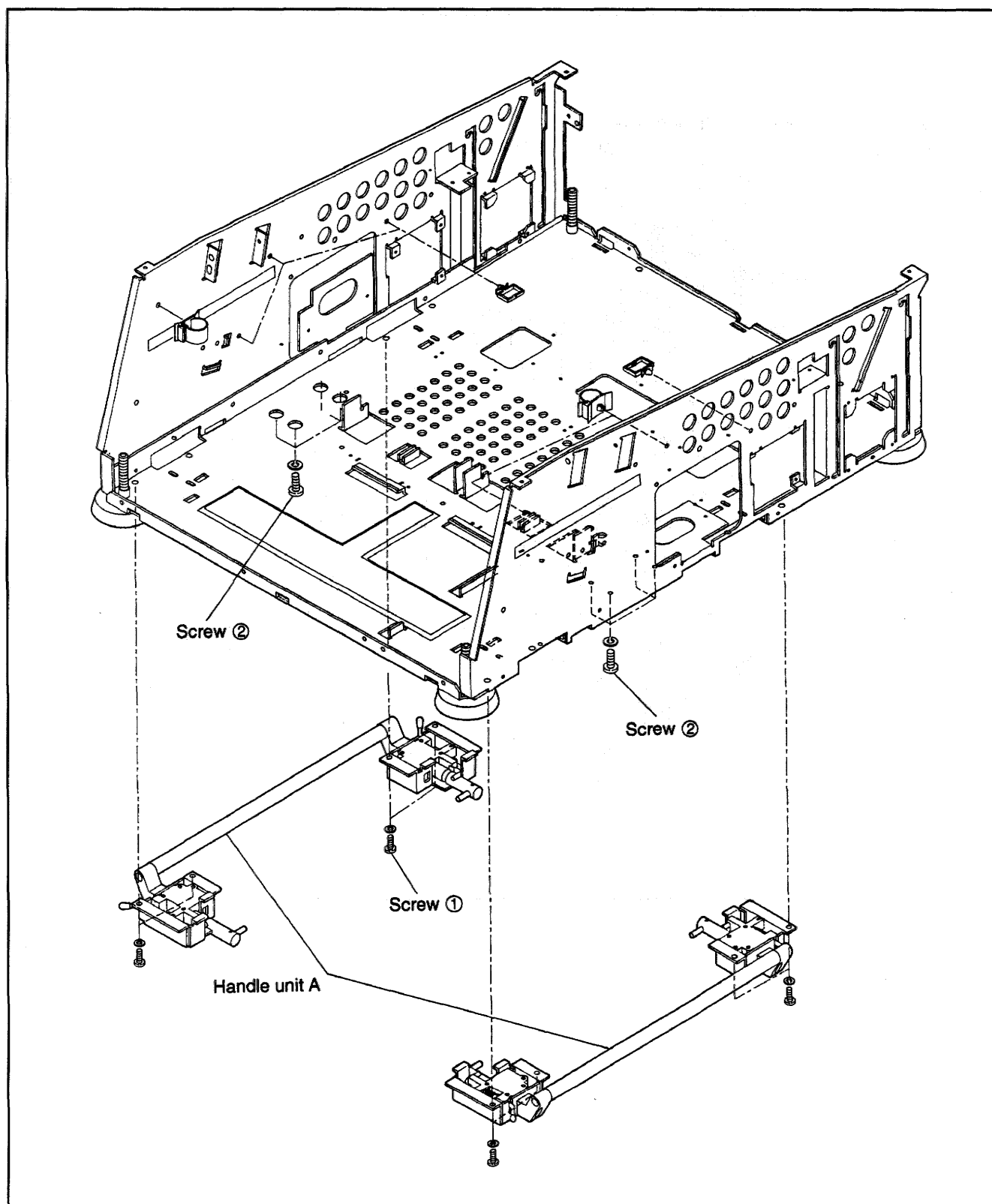


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### 23. Handle Unit A

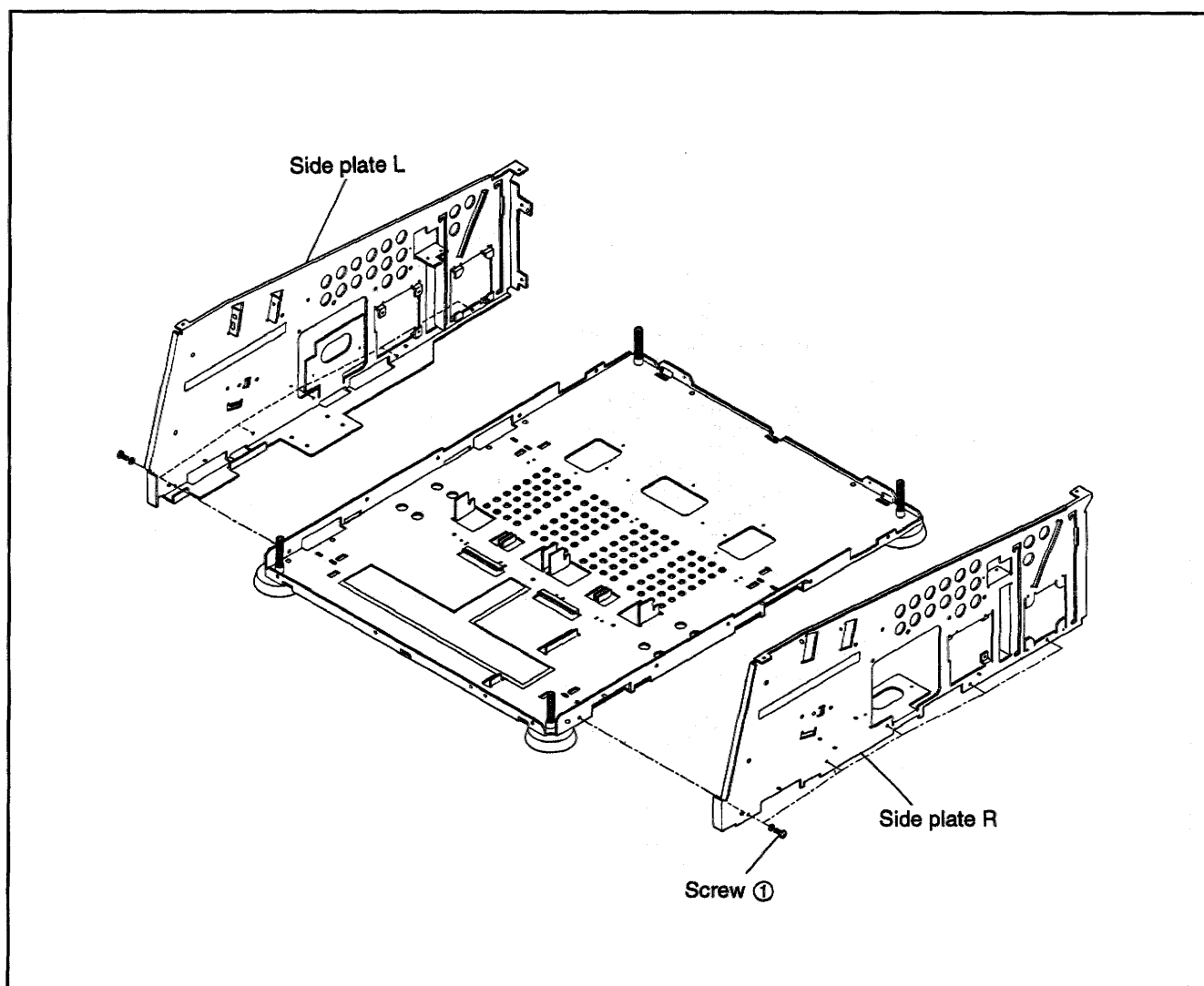
- (1) Remove 8 screws ① and take out the 2 sets of handle unit A.

\* For reassembly, catch the claw of handle unit A.



**24. Side Plate R, Side Plate L**

- (1) Remove 10 screws ① and take out the side plate R and the side plate L.



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### 25. Foot A

(1) Remove 4 pieces of foot A.

